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cost accounting is the discipline that captures an organization s total cost of production by assessing the variable costs of each production step the associated fixed costs needed to support production and the allocation of those fixed costs to each production step to determine standard production costs and product costs a textbook of cost and management accounting provides the students with thorough grounding in cost concepts cost behaviour and methods and techniques of cost and management when to update standard costs in a system most companies go through a updating process once a year in order to bring more closely in alignment with actual costs however there are cases where fluctuate considerably over time resulting in large positive or negative variances the office of federal procurement policy cost accounting standards board casb is revising its disclosure statement form casb ds 1 section 26 g 1 of the office of federal procurement

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