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parameters are set to the optimum standard machining conditions prior to shipping of the machine from the factory in principle these settings should not be modified parameters are set to the optimum standard machining conditions prior to shipping of the machine from the factory in principle these settings should not be modified this downloadable pdf contains mazak common parameter list for mazak controls fusion 640t 640m m plus t plus m32 t32 no more trying to remember which mitsubishi control it is in order to look up the parameter looking through the electrical manual and the plc i have found that the timing parameters for the slow tool change is zero and this seems to be the issue among others parameter t71 and t72 need to be changed but the parameter screen only goes to something like t64 parameters which refer to constants specific to the nc machines and equipment and the data necessary for cutting operations possess a very important meaning parameters can be broadly divided into the following three types according to their meaning i have the operating manual for mazatrol fusion 640t parameter list but unfortunately it doesn t include machine axis bs1 to bs32 timer t1 to t64 and ladder r1 to r160 parameter list as i need to fix some offset in y axis and c axis i will only be running eia programs and am wanting to use the z offset in g54 59 along with the corresponding tool height offset i do not have the tool presetter on this machine so i set the tool length off the table and taught that in the tool offset page those numbers seem correct for high machining accuracy the foundation must be firm and rigid this is typically accomplished by securely fastening the machine to the foundation with anchor bolts in addition the depth of concrete should be as deep as possible minimum 6 8 inches parameters are set to the optimum standard machining conditions prior to shipping of the machine from the factory in principle these settings should not be modified instruction manual and user guide for mazak 640t we have 1 mazak 640t manuals for free pdf download parameters are set to the optimum standard machining conditions prior to shipping of the machine from the factory in principle these settings should not be modified if you replaced only the hard drive you should not have to reload any parameters because they are held on the control the hard drive is merely a backup location for parameters if anything you should be backing up data to the hard drive not reloading data from it in this case hi i have a problem with my cnc lathe mazatrol i lost my parameters any one can help me control mazatrol fusion 640t model sqt 250m mazak quick turn2 for the prior generation t m plus controls the spindle accel decel was machine parameter sp33 prior to that the t m32 control was sp19 you have to do the 1131 hidden menu trick to access the machine parameters at the control then power control down back up for changes to take guys i have alarm 26 illegal parameter on my 640t lathe what causes this and how do i reload parameters if necessary it looks like the battery died over the weekend so i am assuming this is the cause of the parameters being lost parameters are set to the optimum standard machining conditions prior to shipping of the machine from the factory in principle these settings should not be modified mazak manuals instruction manual and user guide for mazak we have 74 mazak manuals for free pdf download enhance cnc productivity with dnc software explore optimal cnc and dnc settings tailored for mazak fusion 640t unlock efficiency now i was wondering if there are any parameters for backlash compensation of x and z axis in mazatrol fusion 640 tm i ve checked the parameter list but can not seem to find any parameters for this i know i have seen it on other mazatrol systems but not on this one the machine is a multiplex 6200y best regards david just replaced the tool eye on a mazatrol fusion 640t pram b61 sensor width x direction b62 sensor width z direction i adjusted both of them to the new eye dimensions b63 b64 for position location this has not changed b66 outside diameter compesation

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mazak machine axis timer and ladder parameter list Mar 16 2024 i have the operating manual for mazatrol fusion 640t parameter list but unfortunately it doesn t include machine axis bs1 to bs32 timer t1 to t64 and ladder r1 to r160 parameter list as i need to fix some offset in y axis and c axis

mazak 640 fusion eia tool offsets practical machinist Feb 15 2024 i will only be running eia programs and am wanting to use the z offset in g54 59 along with the corresponding tool height offset i do not have the tool presetter on this machine so i set the tool length off the table and taught that in the tool offset page those numbers seem correct

mazatrol fusion 640 service procedures douglasrudd com Jan 14 2024 for high machining accuracy the foundation must be firm and rigid this is typically accomplished by securely fastening the machine to the foundation with anchor bolts in addition the depth of concrete should be as deep as possible minimum 6 8 inches

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mazak 640t lathe alarm 26 illegal parameter practical Jun 07 2023 guys i have alarm 26 illegal parameter on my 640t lathe what causes this and how do i reload parameters if necessary it looks like the battery died over the weekend so i am assuming this is the cause of the parameters being lost

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ve checked the parameter list but can not seem to find any parameters for this i know i have seen it on other mazatrol systems but not on this one the machine is a multiplex 6200y best regards david

mazak fusion 640t tool eye calibration practical machinist Jan 02 2023 just replaced the tool eye on a mazatrol fusion 640t pram b61 sensor width x direction b62 sensor width z direction i adjusted both of them to the new eye dimensions b63 b64 for position location this has not changed b66 outside diameter compesation

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